

**60044WP2/WR2 (HIGH VOLTAGE)  
A1000 INVERTER**

CONSTANT	VALUE	CONSTANT	VALUE
A1-00	0	H1-02	41
A1-01	2	H1-03	18
A1-02	0	H1-04	2A
A1-03	Note 2	H1-05	6
B1-01	1	H1-06	7
B1-02	1	H1-07	60
B1-03	0	H1-08	8
B1-17	1	H2-01	B
B2-02	50%	H2-02	5
B2-04	4	H2-03	12
B4-01	300	H3-03	100 Note 7
C1-01	112.0	H3-04	-2 Note 7
C1-02	20	H3-12	.5
C1-03	190	L1-01	0
C1-04	200 Note 8	L2-01	2
C2-01	1.0	L3-01	0
C6-01	0	L3-02	120
C6-02	2	L3-03	100
E1-01	460/380 Note 4	L3-04	0
E1-03	F	L3-05	0
E1-04	170/190 Note 5	L3-06	120
E1-05	460/380 Note 4	L4-01	60
E1-06	60	L6-01	2
E1-07	3	L6-02	45%
E1-08	34/29 Note 6	L6-03	1
E1-09	1.5	L8-05	0
D1-17	1.5	L8-07	0
E1-10	20/17 Note 6	L8-15	0
E2-01	Note 1	L8-18	0
H1-01	40		

Note 1: Enter Ampere rating of inverter

Note 2: 2220 is initialize - otherwise 0

Note 3: For voltages 380V-415V wire motor for 380V.  
For voltages 416V-480V wire motor for 480V.

Note 4: If machine is for 380 you still must put in 400.

Note 5: For machines built after 2010112.

Note 6: Motor wired for 480V / motor wired for 380V

Note 7: Adjust to get final extract speed

Note 8: Requires software version to support this decel time after 6/1/2014, otherwise, put in 170